

HIGHGROUT EG1Ts®

Three Componenet tropicalised Flowing Epoxy Grout

PRODUCT DATA SHEET Edition: 1-9-2024 ID No: Highgrout EG1Ts®V:7

DESCRIPTION

HIGHGROUT EG1Ts® A Three Component Low Exothermal Tropicalized Flowing Epoxy Grout, It Is Moisture Tolerant and Designed for Fast and Secure Free Flow Grout Installation.

USES

Free Flow Gap Grouting from 6mm – 150mm* For Machinery Bedding, Under plates, Crane Rails, Pumps Etc. Self- Levelling Grouting of Pile Caps, Holding Down Bolts, Columns, Anchor Bolts, Fixing, Deep Crack Filling and Wherever Heavy Duty Support Is Required.

ADVANTAGES

- ☐ Flowing Consistency for Easy and Rapid Grout Installation.
- ☐ High Early Strength Development for Rapid Return to Service.
- □ Non-Shrinking. No Loss of Bond or Surface Contact for Accurate Fixing in Bedding and Grouting.
- ☐ Excellent Ultimate Compressive Strength.
- ☐ Resistant to Dynamic Service Loads.
- ☐ Compatible with All Types of Waterproofing Membrane.
- ☐ Bonds to Concrete, Metal and Most Other Building Materials.
- ☐ Chemical Resistant to A Wide Range of Aggressive Agents, Fungus & Algae.
- □ Pack Sizes and Grades Are Available to Suit Every Grouting Requirement.
- ☐ Moisture Tolerant.

MATERIAL DATA

Туре	Epoxy Based		
Form	Dark Grey Flowing Mix		
Packing	Component A: 5.73 KG		
	Component B: 2.87 KG		
	Component C: 43.54 KG		
Thinning	Epoxy Thinner		
Storage	12 month in unopened packaging, between 5°C and 35°C		

TECHNICAL DATA

Property	Value		
Pot Life, ASTM C308	30°C – 150min		
Initial Static Loading	24 hours		
Full Cure	7 days		
Compressive Strength BS6319 Part:2 -28 days @ 30°C	>75 N/mm² @ 28 Days		
Flexural Strength BS6319 Part:2	>25 N/mm ² @ 7 Days		
Permeability BS EN 12390	Nill		
Tensile Strength ASTM D 412	15N/ mm ² @ 7 Days		
Bond Strength BS6319 Part: 4	52.0		
Direct Adhesion to Steel	14.0		
Coefficient of Thermal Expansion: EN 206	6.2x10^ ⁶ /°C		
Chemical Resistance	Oil	EXCELLENT	
	Effluents	EXCELLENT	
	Mild Acid	EXCELLENT	
	Alkalis	EXCELLENT	
	Hydraulic Fluids	EXCELLENT	

APPLICATION DETAILS

All surfaces should be clean, sound, free from oil, grease and any other contaminants and be surface dry and free from standing surface water. Removal of laitance from the concrete surface is recommended to ensure optimum bond. Degrease any bolts or other metal, and if needed grit blast or wire brush to remove rust or old coatings. Ensure the area to be filled is grout tight before starting, to avoid grout seepage and possible loss of bond, when hardened.

Mixing

Blend resin and hardener components of **HIGHGROUT EG1Ts**® using a mechanical grout mixer or a slow speed drill and paddle blade. When uniformly blended, add filler component and continue mixing until homogenous (2-3 minutes).

Avoid high speed mixers or those which entrap air in the grout while mixing.

DO NOT split packs – mechanical properties will only be maintained when the correct proportions of each preweighed component is used.

Typical Application

- ☐ Before using, allow any entrapped air to escape, then pour grout as soon as possible.
- □ Pour into the grout feed hopper, maintaining a hydrostatic head.
- ☐ Pour from one side only to avoid air entrapment.
- ☐ Do not vibrate.
- □ Work should be planned to allow for continuous placement. Do not apply in One layer of more than 100mm thickness. Apply greater thicknesses in two layers, allowing the first to cool before pouring the remaining layer.
- ☐ For application at higher ambient temperatures or in large volumes, please consult Bayshield Building Products Technical Team.







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SAFETY

Protection Measures

HIGHGROUT EG1Ts® is Epoxy based and there is risk of cauterization in the event of contact with the eyes; will lead to dehydration and thereof irritation in case of contact with skin. So while mixing and applying the product, protect with safety goggles and protective gloves

 Splashes to skin must be washed off with water and Soap

Splashes to the eyes must be rinsed with clean warm water. Seeking medical attention is highly recommended and mandatory



Non-Hazardous Material



Important Notice:

The above data is based on our experience and extensive laboratory tests. It may be considered to be a general advice only and cannot be granted to meet the requirements for all the intended uses. It is the responsibility of the end user to ensure that the product is suitable for the purpose for which he wishes to use it. In view of many varying factors that are encountered during the application of the product it





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does not exclude the end users from not conducting their own test before actually using the product. We are thus only responsible for the quality of the product itself and not responsible for its performance, nor would we accept any liability whatsoever or howsoever arising from the use of this product. Any such matters should be specifically agreed to in writing by us. Bayshield reserves the right to modify the contents of the data sheet from time to time without notice as a system requirement in updating our products from time to time.